

HOW TO PREPARE YOUR LIFEWAVE X₂O™ LIGHT-INFUSED™ WATER SYSTEM FOR TRANSPORT

The LifeWave X₂O Light-Infused Water System should not be moved or transported after water has run through it. If the unit needs to be returned or relocated, it must first be fully drained, dried, and properly secured to avoid damage during transit.

The steps below outline how to prepare your system so it remains protected and arrives safely at its destination.

STEP-BY-STEP INSTRUCTIONS

1. Drain the System

- Remove and empty the water reservoir from the top of the unit.
- Place a large container under the dispensing outlet.
- On the touchscreen, navigate to the Settings menu, select “System Drain,” and follow the on-screen instructions to begin the drain cycle.
- Once the drain cycle is complete, open the filter compartment.
- Turn the primary filter diverting valve to the “flush” position to release any remaining pressure and residual water through the drain hose.
- Once all residual water has fully drained, return the valve to the “Normal Operation” position.
- Turn the secondary filter diverting valve to the “flush” position to allow any remaining water in the line to drain.

(This releases the vacuum in the water line, allowing water to exit through the filter cap or drain hose.)

2. Remove and Dry the Secondary Filter

- With the secondary filter diverting valve still in the “flush” position, remove the secondary filter.
- Place the filter upside down in a container (e.g., the emptied reservoir) or in a sink or waterproof environment to drain. The filter may contain up to 250 mL of water.
- After water has drained from the cap or drain hose, return the secondary filter diverting valve to the “Normal Operation Secondary Filter” position.

Note: When removing the secondary filter, some water may initially drip from the cap due to water left in the line.

3. Dry the Primary Filter

- Remove the primary filter lid and the filter media from inside its housing.
- Use a towel or absorbent fabric to soak up any remaining moisture inside the filter housing.
- Allow components to air dry thoroughly, ideally overnight.
- Once dry, reinstall the filter media and filter lid.

4. Let the Unit and Filter Air Dry

- Leave the LifeWave X₂O unit and secondary filter in a well-ventilated area to air dry overnight before repacking.

5. Add Moisture Absorbers

- Place desiccant pouches or absorbent fabric inside the filter compartment, especially near the air vent at the bottom of the filter wall panel.

6. Repack for Shipment

- Secure the dry secondary filter inside the filter compartment.

Repack the entire system using the original LifeWave shipping box and foam inserts to ensure safe transit.

If the original packaging has been disposed of, please contact LifeWave Customer Support to order a replacement shipping kit before returning your unit.



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